The *logic diagrams* for the full adder implemented in *sum-of-products* form are the following:



It can also be implemented using two half adders and one OR gate (using XOR gates).

$$\begin{cases} S = C_{in} \oplus (X \oplus Y) \\ C_{out} = C_{in} \cdot (X \oplus Y) + XY \end{cases}$$

Proof:

The sum:

$$S = \overline{X} \,\overline{Y} C_{in} + \overline{X} Y \overline{C_{in}} + X \overline{Y} \,\overline{C_{in}} + X Y C_{in}$$
$$= \overline{C_{in}} (\overline{X} Y + X \overline{Y}) + C_{in} (\overline{X} \,\overline{Y} + X Y)$$
$$= \overline{C_{in}} (\overline{X} Y + X \overline{Y}) + C_{in} (\overline{\overline{X} Y + X \overline{Y}})$$

 $S = C_{in} \oplus (X \oplus Y)$

The carry output:

$$C_{out} = \overline{X}YC_{in} + X\overline{Y}C_{in} + XYC_{in} + XY\overline{C_{in}}$$
$$= C_{in}(\overline{X}Y + X\overline{Y}) + XY(C_{in} + \overline{C_{in}})$$

 $C_{out} = C_{in} \cdot (X \oplus Y) + XY$